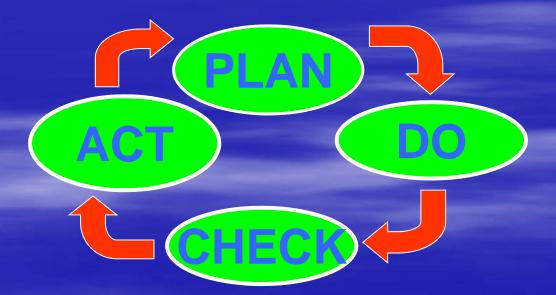
## Environmental Management Systems

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#### ISO 14001

- International standard
  - Same major categories as Performance Track
  - 17 key elements of an EMS
  - Based on "Plan, Do, Check, Act"



#### ISO 14001 Elements

- Policy
- Planning
  - Environmental aspects
  - Legal and other requirements
  - Objectives, targets and programs
- Implementation and operation
  - Resources, roles, responsibility and authority
  - Competence, training and awareness
  - Communication
  - Documentation
  - Control of documents
  - Operational control
  - Emergency preparedness and response

### ISO 14001 Elements (cont.)

- Checking
  - Monitoring and measurement
  - Evaluation of compliance
  - Nonconformity, corrective action and preventive action
  - Control of records
  - Internal audit
- Management review

#### Potential Benefits of EMS

- Reduced cost of waste management
- Savings in consumption of energy and materials
- Lower distribution costs
- Improved corporate image http://www.nytimes.com/2007/11/15/business/15plant.html

   ?\_r=2&ref=science&oref=slogin&oref=slogin
- Framework for continual improvement
- Regulatory relief
  - the source must state that it has or will have an environmental management system (EMS) before a SEP will be considered (KDHE BAR SEP policy, July 14, 2005)

#### What is an EMS?

A system that applies modern management techniques to environmental issues

...and leads to inclusion of the environment in the mainstream business plan

...and integrates environment into every aspect of operations and level of organization--ownership

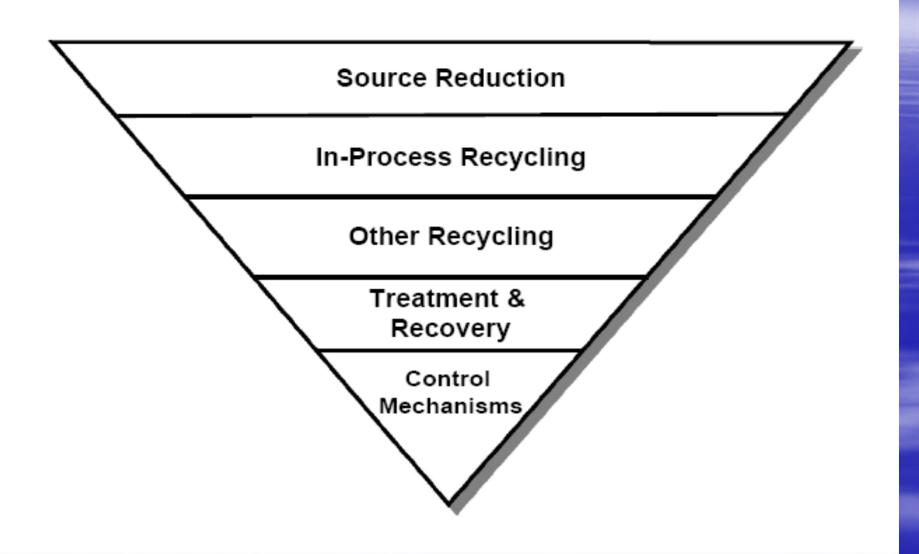
#### A Successful EMS Will

- Control risk
- Maintain compliance
- Reduce environmental impacts

#### **Definitions**

- Pollution Prevention (EPA) –
- The term "source reduction" means any practice which -
  - reduces the amount of any hazardous substance, pollutant, or contaminant entering any waste stream or otherwise released into the environment (including fugitive emissions) prior to recycling, treatment, or disposal
- Prevention of pollution (ISO 14001)
  - Use of processes, practices, techniques, materials, products, services or energy to avoid, reduce or control (separately or in combination) the creation, emission or discharge of any type of pollutant or waste, in order to reduce adverse environmental impact
  - Note: prevention of pollution can include source reduction or elimination; process, product or service changes; efficient use of resources; material and energy substitution; reuse; recovery; recycling; reclamation, and treatment.

#### **Prevention of Pollution Hierarchy**



## The EMS Planning Process

- Identification of Activities, Products, and Services
- 2. Identification of (significant) Aspects
- 3. Identification of (significant) Impacts
- 4. Establish Objectives and Targets
- 5. Identification of requirements

#### ISO Standard

#### 4.3.1 Environmental aspects

The organization shall establish, implement and maintain a procedure(s)

- a) To identify the environmental aspects of its activities, products and services within the defined scope of the environmental management system that it can control and those that it can influence taking into account planned or new developments, or new or modified activities, products and services, and
- b) To determine those aspects that have or can have significant impact(s) on the environment (i.e., significant environmental aspects).

#### Environment

Surroundings in which an organization (your company, business, entity, etc.) operates, including

- air,
- water,
- land,
- natural resources,
- flora (plant life), fauna (animal life),
- humans, and their interrelation.

## **Environmental Aspect**

Element of an organization's activities or products or services that can interact with the environment.

## Example: Making Coffee



#### Identifying Aspects/Impacts

Inputs

Aspect

Outputs

Coffee

Filters

Water

Coffee maker

Sugar

Cream

Spoons

Cups

Napkins

Store Coffee
Fill Container
Pour Into Maker
Measure Coffee
Put in Filter
Turn on power
Pour into Cup
Cream/sugar
Clean Up

Disposal

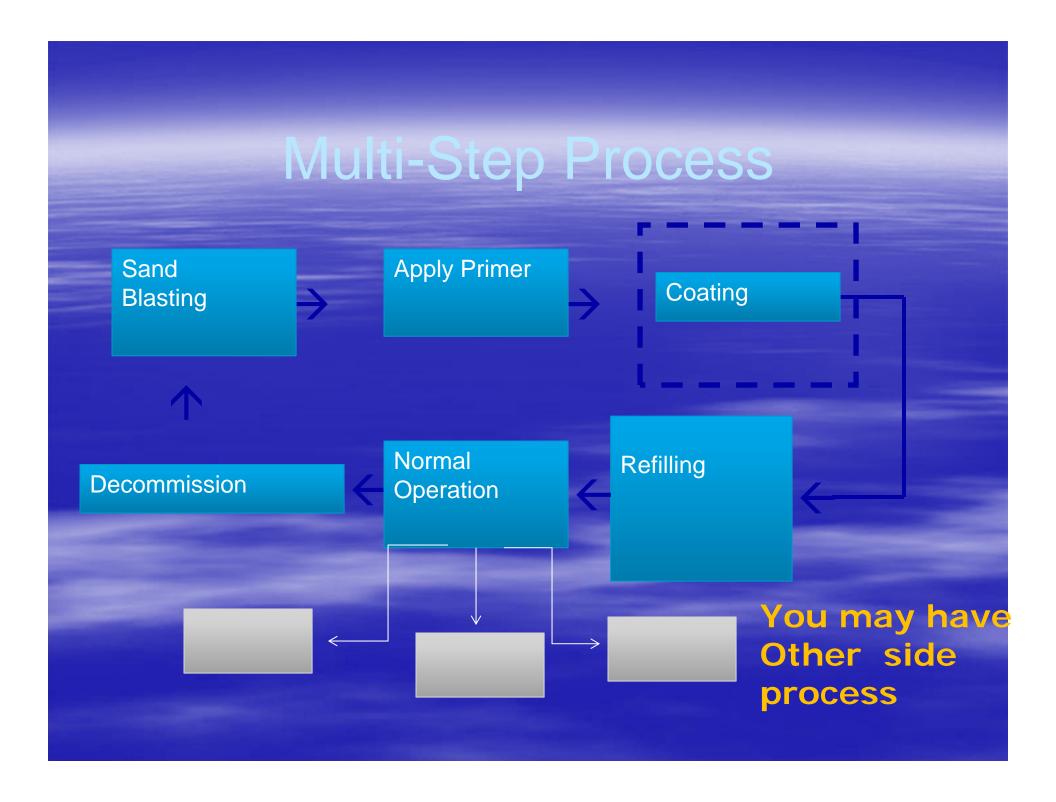
Cup of Coffee
Packaging
Spilled coffee beans
Spent coffee & filters
Spilled sugar & cream
Unused sugar & cream
Old smelly coffee
Washwater for cups,
pot, spoons, etc.

#### Definition Exercise

- Which of the following is an operation/activity, aspect, or impact?
  - Air pollution
  - Burning diesel fuel
  - Digester operations
  - Operating/maintaining backup generators
  - (Electrical) energy consumption
  - Water consumption
  - Herbicide application

# Activity: Storage Tank





### Identify Process Wastes

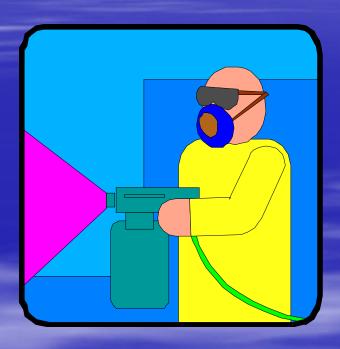
Draw "chalk line" around area

List everything that goes in and out

#### **Surface Coating**

#### Input

- Metal parts
- → Paint
- Spray guns
- → Filters
- → Solvent
- → Water
- Shop rags



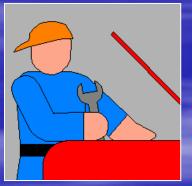
#### **Output**

- Painted parts
- > VOCs to air
- → Loaded filters
- Dirty guns
- Dirty rags
- Spent solvent
- Packaging (cans, cardboard)
- Wastewater
- → Sludge

#### Beyond Production...

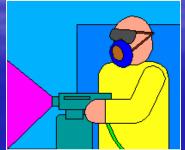
- General Maintenance/Janitorial
- Fleet Maintenance
- Office Procedures
- Shipping/Receiving











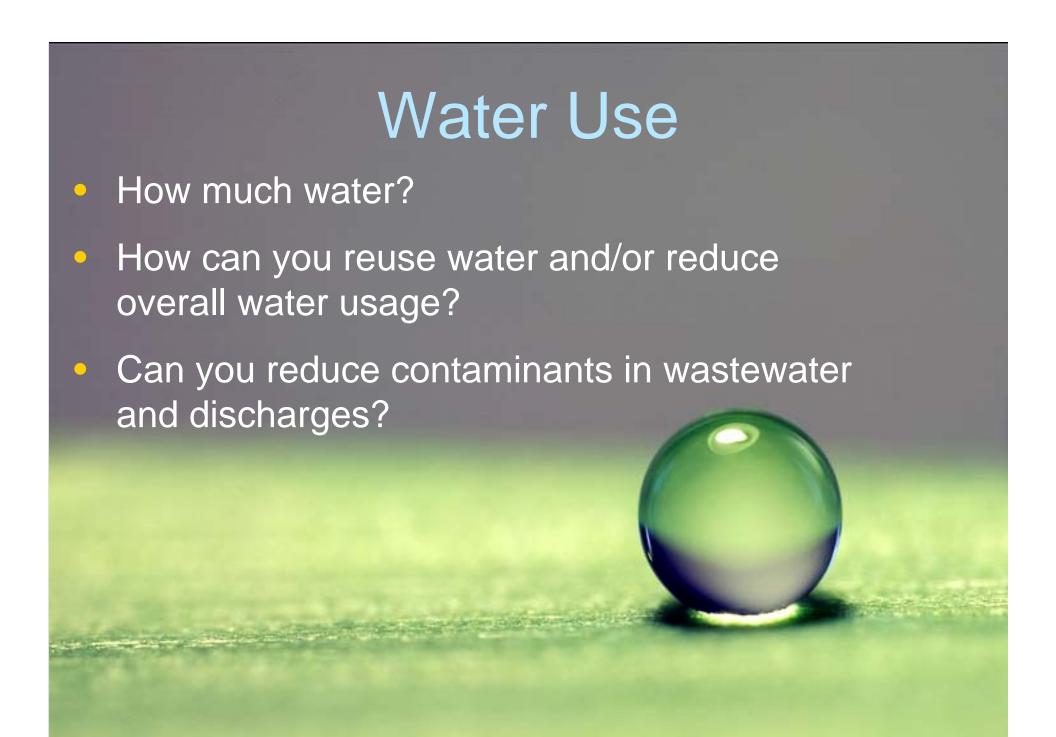
## **Environmental impact**

Any change to the environment, whether adverse or beneficial, wholly or partially resulting from an organization's environmental aspects.

## Typical Impacts

- Air Emissions
- Water
  - Use
  - Contamination
- Energy use
- Chemical Use
- Hazardous Materials/Waste
- Chemical Use





### **Energy Use**

- How much energy is used in the process?
- How is the energy used?
- How can overall energy use be reduced?
- Is lighting efficient?
  - Natural lighting
  - Energy efficient lighting
- Can you consolidate operations/storage space?
- Is lighting, heating, or air conditioning needed? How much?
- Is renewable energy an alternative ?
  - External



#### Chemicals and Materials

- What types of chemicals are used?
  - How much?
- How can chemical use be reduced?
- Are there less harmful alternatives?

- Can you eliminate a chemical?
  - Can another do double duty?
  - Is the process that uses that chemical really necessary?





#### Hazardous Wastes/Materials

- What types of hazardous waste are tracked?
- Define the process that leads to generation.
- Are there opportunities for reduction?
- Do processes mix hazardous and nonhazardous materials?

#### Solid Waste

- What types of solid waste are generated?
- How much solid waste is generated?
- Are there opportunities for reduction, reuse, or composting?



#### All Materials

- Can materials be reused?
- Are there markets for the materials?
  - Other parts of the facility
  - Recycling market
- Is it possible to segregate in process?

## Environmental Footprint

- How a facility's operations and services affect the environment. The environmental impact of a facility.
- Critical element of EMS: identify environmental aspects and determine which ones have significant impacts

## Environmental Footprint ID

- Develop list of environmental aspects and impacts
- Use input/process/output diagrams (not required, but recommended)
- Consider the following:
  - Regulated aspects
  - Non-regulated aspects
  - Emergency situations/conditions
  - Positive impacts on the environment

## Environmental Footprint ID

Operation/Activity	Aspects	Impacts
Driving fleet vehicle	Emission of <u>VOCs</u>	Increase in ground level ozone
Treatment of	Discharges to	Degradation of aquatic habitat
industrial wastewater	stream	and drinking water supply
Storing diesel on site	Spills and leaks	Soil and groundwater contamination
Operating office	Electricity use	Air pollution, global warming
lights		
Printing pamphlets	Use of recycle paper	Conservation of natural
		resources

#### **Identifying Aspects Evaluating Impacts** Which operations and activities interface with Are the impacts <u>actual or potential</u>? the environment in a way that could result (or Are the impacts beneficial or damaging to the has resulted) in environmental impacts? environment? What materials, energy sources and other What is the magnitude or degree of these resources do we use in our work? impacts? Do we have <u>emissions</u> to the air, water or What is the frequency or likelihood of these land? impacts? Do we generate <u>wastes</u>, scrap or off-spec What is the duration and geographic area of materials? If so, does the treatment of these impacts? disposal of these materials have potential Which parts of the environment might be environmental impacts? affected (e.g., air, water, land, flora, fauna)? Which characteristics or attributes of our Is the impact <u>regulated</u> in some manner? products or services could result in impact the Have our interested parties expressed environment (through their intended use, endof-life management, etc.)? concerns about these impacts? Does our land or infrastructure (e.g., buildings) interact with the environment? Which activities (for example, chemical storage) might lead to accidental releases?

## Environmental Footprint ID

Identify aspects and impacts exercise

#### Web Resources

- www.epa.gov/ems/
- www.iso.org/iso/en/iso9000-14000/index.html

